

## MPG481 Trailer Storage Trunk Installation Instructions

### Step 1: Installing the Two Trunk Mounting Brackets

- The two 3/8" x 1" hex bolts holding the Front Spring Hangers in place will be used to secure the Storage Trunk mounting brackets. See image 1.

Note: If this is a new trailer assembly, please follow the normal installation instructions (#5) and add the mounting brackets after the trailer is completed.

- Using a 9/16" wrench and socket drive, remove the two lock nuts from the hex head bolts. See image 2.

Note: Carefully work around the wiring harness during this process to avoid damage.

- Carefully remove the two hex bolts. See image 3.

Note: There is no tension on this assembly from the Spring. The bolts will fall out freely.

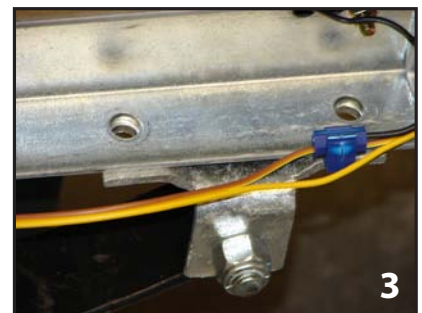
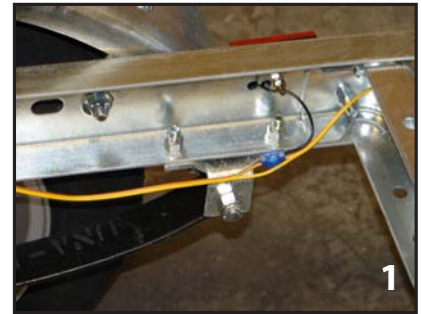
- Place a Mounting Bracket on the trailer frame so that the two front holes in the bracket align with the two hex head bolt holes. Confirm that the wiring harness is above the flange of the bracket and dressed to the inside. Insert both hex head bolts and hand tighten the lock nuts. See image 4.

Note: It may be necessary to slightly realign the Spring Hanger in order for the hex head bolts to be inserted.

Note: The two rear holes in the Mounting Bracket are not used. They have been placed there in order for this part to be used on both the right and left side of the trailer.

- Using a 9/16" wrench and socket drive, firmly tighten the two lock nuts on the hex head bolts.

Note: Carefully work around the wiring harness during this process to avoid damage.



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- The bracket should now be held tightly against the frame side rail with the hex head bolts firmly in place by the lock nuts. The wiring should be dressed down the inside of the bracket. See image 6.

Repeat steps 1-5 to install the second storage trunk bracket on the other side of the trailer.

## Step 2: Mounting & Securing the Trunk

- Place the trunk onto the brackets as shown, Making sure to push the trunk towards the frame cross member to prevent trunk from resting on axle. See image 7.

CAUTION: THIS TRUNK IS NOT WATERPROOF. MATERIALS THAT CAN BE DAMAGED FROM WATER SHOULD NOT BE PLACED IN THIS TRUNK.

- Dress the free end of the 9' strap through the bottom slot and up through the top slot of the bracket. See image 8.

- With the trunk pushed forward against the frame cross member, Pull the free end until a loop is created. Place the loop over the trunk. See image 9

- Dress the free end of the 9' strap through the top slot and down through the bottom slot of the bracket. See image 10.

- Finish by dressing the free end through the buckle and pull to tighten. The trunk should now be firmly stored and ready for transport. See image 11.

Please Read This Disclaimer Warning: All vehicular transports are potentially hazardous. Any person using MALONE automotive transport systems are personally responsible for following the given directions for use, installation and accepts full responsibility for any and all damages or injury of any kind including death, which may result from their use.

